

FOR SERVICE PERSONNEL ONLY

HITACHI
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HITACHI SPLIT-UNIT AIR CONDITIONER INSTALLATION MANUAL

Indoor Unit **Outdoor Unit**
RAS-S10CAT **RAC-S10CAT**

- Carefully read through the procedures of proper installation before starting installation work.
- The sales agent should inform customers regarding the correct operation of installation.

Tools Needed For Installation Work

- \oplus \ominus Screwdriver • Measuring Tape • Knife
- Saw • Pipe Cutter • Hexagonal Wrench Key (\square 4mm)
- Power Drill (ϕ 65mm ~ ϕ 80mm) • Vacuum Pump
- Pliers or Wrench • Torque Wrench • Vacuum Pump Adaptor • Flare Tool • Gas Leakage Detector
- Manifold Valve • Charge Hose • Reamer • File

SAFETY PRECAUTION

- Read the safety precautions carefully before operating the unit.
- The contents of this section are vital to ensure safety. Please pay special attention to the following sign.

WARNING Incorrect methods of installation may cause death or serious injury.

CAUTION Improper installation may result in serious consequence.

Be sure that the unit operates in proper condition after installation. Explain to customer the proper way of operating the unit as described in the user's guide.

WARNING

- Please request your sales agent or qualified technician to install your unit. Water leakage, short circuit or fire may occur if you do the installation work yourself.
- Please observe the instructions stated in the installation manual during the process of installation. Improper installation may cause water leakage, electric shock and fire.
- Make sure that the units are mounted at locations which are able to provide full support to the weight of the units. If not, the units may collapse and impose danger.
- Observe the rules and regulations of the electrical installation and the methods described in the installation manual when dealing with the electrical work. Use power cables approved by the authorities of your country.
- Be sure to use the specified wire for connecting the indoor and outdoor units. Please ensure that the connections are tight after the conductors of the wire are inserted into the terminals. Improper insertion and loose contact may cause over-heating and fire.
- Please use the specified components for installation work. Otherwise, the units may collapse or water leakage, electric shock and fire may occur.
- Be sure to use the specified piping set for R22. Otherwise, this may result in broken copper pipes or faults.
- When installing or removing an air conditioner, do not allow air or moisture to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture may be caused.
- Be sure to ventilate fully if a refrigerant gas leak while at work. If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
- After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur.
- Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repairs may result in water leakage, electric shock and fire, etc.

CAUTION

- A circuit breaker or fuse (10A time delay) must be installed. Without a circuit breaker or fuse the danger of electric shock exists. A main switch with a contact gap of more than 3mm has to be installed in the power supply line to the outdoor unit.
- Do not install the unit near a location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.
- Please ensure smooth flow of water when installing the drain hose.
- Piping shall be suitable supported with a maximum spacing of 1m between the supports.

THE CHOICE OF MOUNTING SITE (Please note the following matters and obtain permission from customer before installation).

WARNING

- The unit should be mounted at stable, non-vibratory location which can provide full support to the unit.

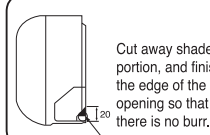
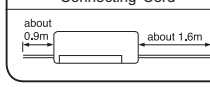
CAUTION

- No nearby heat source and no obstruction near the air outlet is allowed.
- The clearance distances from top, right and left are specified in figure below.
- The location must be convenient for water drainage and pipe connection with the outdoor unit.
- To avoid interference from noise please place the unit and its remote controller at least 1m from the radio, television and inverter type fluorescent lamp.
- To avoid any error in signal transmission from the remote controller, please put the controller far away from high-frequency machines and high-power wireless systems.
- The installation height of indoor unit must be 2.3m or more.

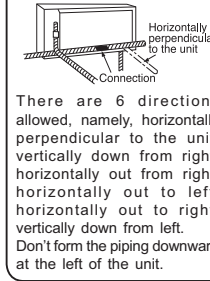
Names of Indoor Components

No.	Item	Qty
①	Hanger	1
②	Screw for Hanger (4.1 x 32)	6
③	Holder for Remote Controller	1
④	AAA Size Battery	2
⑤	Screw for holder of Remote Controller (3.1 x 16)	2
⑥	Remote Controller	1
⑦	Purifying Filter	1

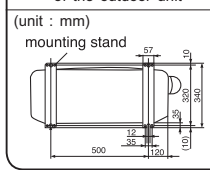
The Length of Indoor Unit Connecting Cord



Direction of Piping



Dimension of Mounting Stand of the outdoor unit



WARNING

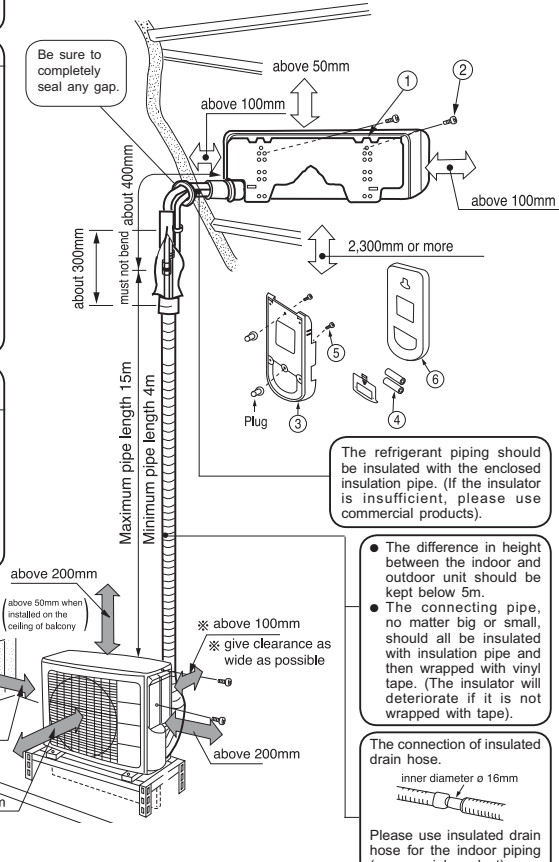
- The outdoor unit must be mounted at a location which can support heavy weight. Otherwise, noise and vibration will increase.

CAUTION

- Do not expose the unit under direct sunshine or rain. Besides, ventilation must be good and clear of obstruction.
- The air blown out of the unit should not point directly to animals or plants.
- The clearances of the unit from top, left, right, front and back are specified in figure below. At least three of the above sides must be open air.
- Be sure that the hot air blown out of the unit and noise do not disturb the neighbourhood.
- Do not install at a location where there is flammable gas, steam, oil and smoke.
- The location must be convenient for water drainage.
- Place the outdoor unit and its connection wire at least 1m away from the antenna or signal line of television, radio or telephone. This is to avoid noise interference.
- Do not install outdoor unit facing strong wind direction. It may damage the fan motor.

Figure showing the Installation of Indoor and Outdoor Unit.

CAUTION
In case the pipe length is more than 8m, add refrigerant R22 at 10 gram per every meter exceeds. However, pipe length shall not exceed 15m.



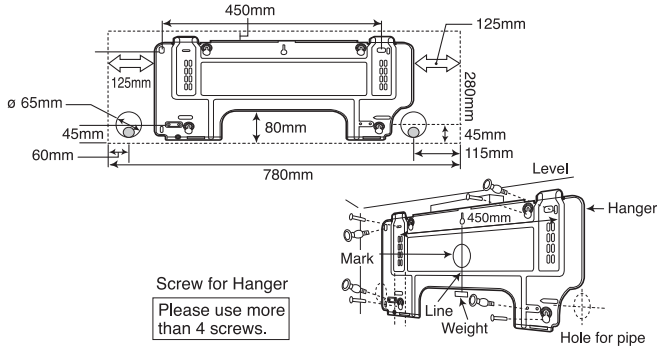
1 Installation of Hanger, Wall Penetration and Installation of Protection Pipe

CAUTION

- The draining of the water container inside the indoor unit can be done from the left. Therefore the hanger must be fixed horizontally or slightly tilted towards the side of drain hose. Otherwise, condensed water may overflow the water container.

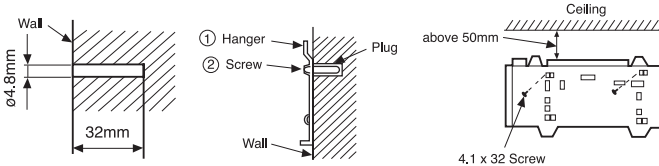
Direct Mounting On The Wall

- Please use hidden beams in the wall to hold the hanger.



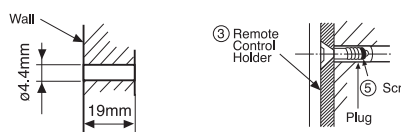
Procedures of Installation and Precautions

1. Drill holes on wall. (As shown below)
2. Push plug into the holes. (As shown below)
3. Fix the hanger on wall with 4.1 x 32 screw (As shown in figure below)



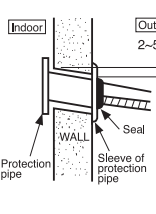
Procedures to fix the holder of remote controller.

1. Drill holes on wall. (As shown below)
2. Push plug into the holes. (As shown below)



Wall Penetration and Installation of Protection Pipe

- Drill a ϕ 65mm hole on wall which is slightly tilted towards the outdoor side. Drill the wall at a small angle.
- Cut the protection pipe according to the wall thickness.
- Empty gap in the sleeve of protection pipe should be completely sealed to avoid dripping of rain water into the room.



CAUTION

Be sure that the wire is not in contact with any metal in the wall. Please use the protection pipe as wire passing through the hollow part of the wall so as to prevent the possibility of damaged by mouse.

2 Installation of the Indoor Unit

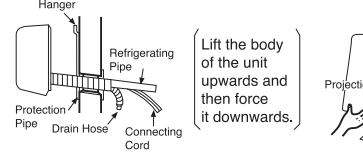
VERTICALLY DOWNWARD PIPING

Preparation

- Connect connecting cord.
- Pull out the pipe, connecting cord and drain hose.

Installation

- The upper part of the indoor unit is hanged on the hanger.
- The projection at the lower part of the indoor unit is hooked onto the hanger.



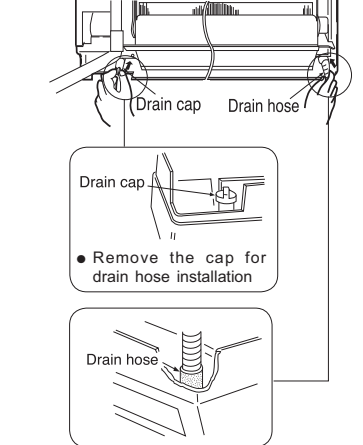
HORIZONTAL PIPING

Preparation

Change of Drain Hose and Installation Procedures.

- Exchange the location of drain hose and drain cap during horizontal piping as shown in figure below. Be sure to plug in the drain hose until the insulating material folds upon itself.

- Please use pliers to pull out the drain cap. (This is an easier way to remove the drain cap.)



CAUTION

Please pull the lower part of the indoor unit upwards and then force it downwards. Improper installation may cause vibration and noise.

CAUTION

For horizontally out to right piping

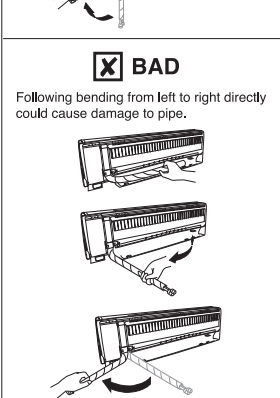
GOOD

For right piping, follow the instruction as below:

- Press the upper side of clamp
- Unfold the pipe to downward slowly.
- Bend the pipe to the right side of chassis.

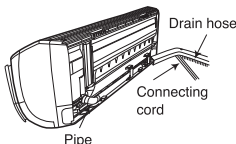
BAD

Following bending from left to right directly could cause damage to pipe.



INSTALLATION OF REFRIGERATING PIPES AFTER CONNECTION

- The refrigerating pipes should be adjusted to fit into the hole on the wall and then ready for further connection.
- The terminals of 2 connected pipes must be covered with insulator used for terminal connection. Then the pipes are wrapped with insulation pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "CONNECTION OF POWER CORD")
- After adjustment, fit the connecting cord and pipes into the space available under the indoor unit. Use holder to hold them tight.



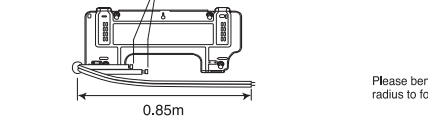
CAUTION

- The rubber strap used for fixing the insulator should not be tied with great force. Otherwise, this will damage heat insulation and causes water condensation.

THE CONNECTION OF REFRIGERATING PIPE DURING THE INSTALLATION OF INDOOR UNIT

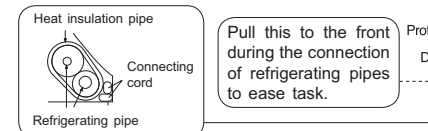
Preparation To Install Refrigerating Pipes

- The refrigerating pipes and connecting cord arrangement are attached.
- The end of the refrigerating pipes are at locations marked with "▽" symbol.

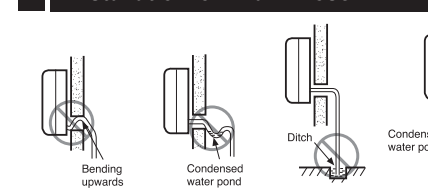


Installation

- Hang the Indoor unit onto the hanger. Use the temporary stand at the back of the Indoor unit to push its lower part 15cm forwards. (Shown as right figure)
- Place the drain hose through the hole on the wall.
- Wrap the refrigerating pipes with insulation pipe after connecting refrigerating pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "Connection of Power Cord")
- After adjustment, the connecting cord and refrigerating pipes are placed into the space available under the indoor unit.
- The projection of Indoor unit must hook to the hanger.



3 Installation of Drain Hose



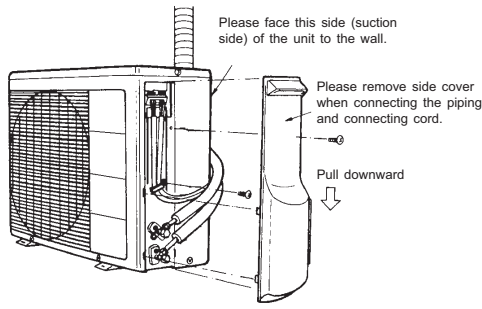
CAUTION

Be sure that the drain hose is not loosely connected or bend.

- You are free to choose the side (left or right) for the installation of drain hose. Please ensure the smooth flow of condensed water of the Indoor unit during installation. (Carelessness may result in water leakage.)

- Please mount the outdoor unit on stable ground to prevent vibration and increase of noise level.

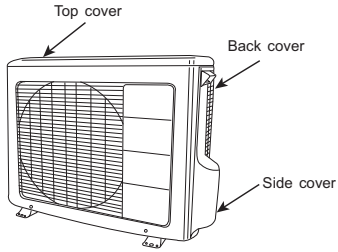
- Open the side plate by unscrewing the screws as shown below.



CAUTION

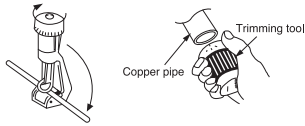
Please make sure to remove all spacers inside the unit.

- Open the Top, Back and Side cover of the unit.
- Pull out the spacers inside. (Spacers are only for transportation purpose). If not remove, vibration and noise will occur.



1 Preparation of Pipe

- Use a pipe cutter to cut the copper pipe.



CAUTION

- Jagged edge will cause leakage.
- Point the side to be trimmed downwards during trimming to prevent copper chips from entering the pipe.
- Before flaring, please put on the flare nut.

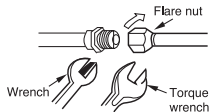


Outer Diameter (ø)	A (mm)	
	Imperial flaring tool	Rigid flaring tool
6.35 (1/4")	0.8 ~ 1.5	0 ~ 0.5
9.52 (3/8")	1.0 ~ 1.8	0 ~ 0.5

2 Pipe Connection

- Please be careful when bending the copper pipe.
- Applied frozen grease to the connection points and then screw in manually. After that, use a torque wrench to tighten the connection.

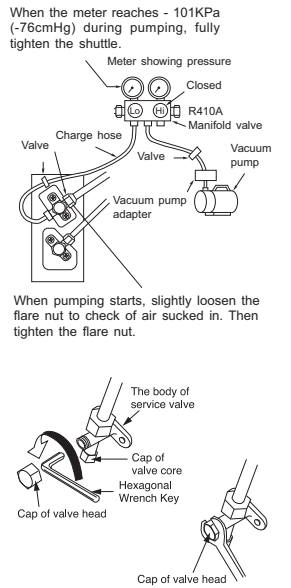
	Outer diameter of pipe	Torque N.m (kgf • cm)
Small diameter side	6.35 (1/4")	13.7 ~ 18.6 (140 ~ 190)
Big diameter side	9.52 (3/8")	34.3 ~ 44.1 (350 ~ 450)
Valve head cap		19.6 ~ 24.5 (200 ~ 250)
Valve core cap		12.3 ~ 15.7 (125 ~ 160)



3 Removal Of Air From The Pipe And Gas Leakage Inspection

Procedure of single pipe for Air Removal

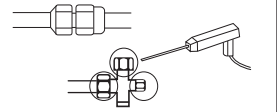
- As shown in right figure, remove the cap of valve core. Then, connect the charge hose. Remove the cap of valve head. Connect the vacuum pump adapter to the vacuum pump and connect the charge hose to the adapter.
- Fully tighten the "Hi" knob of the manifold valve and completely unscrew the "Lo" knob. Run the vacuum pump for about 10-15 minutes, then completely tighten the "Lo" knob and switch off the vacuum pump.
- Remove the charge hose and tighten the cap of valve core. Check the cap's periphery if there is any gas leakage.
- Completely unscrew the spindle of the service valve (at 2 places) in anti-clockwise direction to allow the flow of refrigerant (using Hexagonal Wrench key).
- Re-cap the service valve and tighten using wrench. Check the cap's periphery if there is any gas leakage. The task is then completed.



Gas Leakage Inspection

Please use gas leakage detector to check if leakage occurs at the connection of Flare nut as shown on the right.

If gas leakage occurs, further tighten the connection to stop leakage.



CAUTION

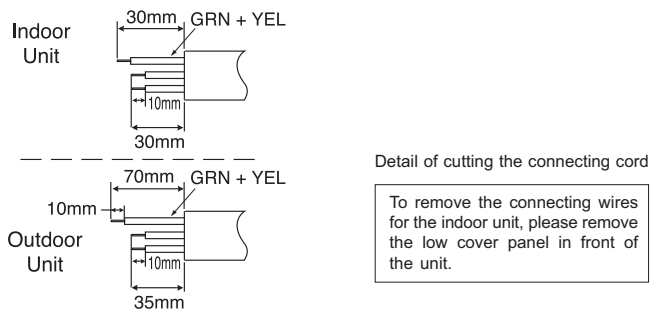
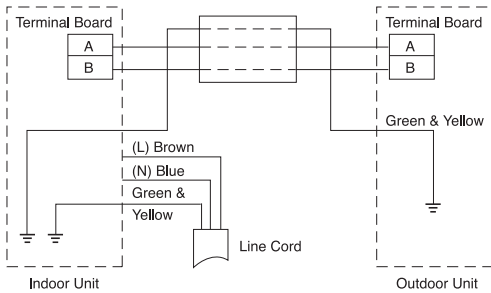
In case of removing Flare nut of a cooling unit, first remove a nut of small diameter side, or else seal cap of big diameter side will fly out.

WARNING • THIS APPLIANCE MUST BE EARTHED.

Power supply shall be connected at the rated voltage, otherwise the unit will be broken or could not reach the specified capacity.

Procedures of Wiring

- Connect the electrical wiring between the indoor and outdoor unit as shown in below Fig. Never connect the wiring by mistake.
- The connection cord must be fixed by the band which is located on the electrical box.



WARNING

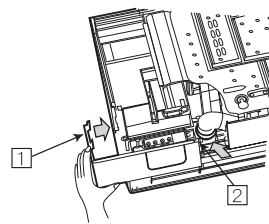
- The naked part of the wire core should be 10 mm and fix it to the terminal tightly. Then try to pull the individual wire to check if the contact is tight. Improper insertion may burn the terminal.
- Be sure to use only power cables approved from the authorities in your country. For example in Germany: Cable type: NYM 3x1.5mm², (fuse = 20A time delay)
- Please refer to the installation manual for wire connection to the terminals of the units. The cabling must meet the standards of electrical installation.
- There is a AC voltage of 220V between the L and N terminals. Therefore, before servicing, be sure to remove the plug from the AC outlet or switch off the main switch.

Wiring Of The Indoor Unit

- For wire connection of the Indoor unit, you need to remove front panel and electrical cover.
- Method to remove front panel
- Refer to "How to Remove The Front Cover".

Method to remove the low cover

- Pull the cover at 1 and 2 in the directions as shown by arrows to remove the cover.



Wiring Of The Outdoor Unit

- Please remove the side cover for wire connection.

WARNING

- You may not be able to close the side cover due to the connecting cord, under such situation, please press against the wall of side cover to fix it.
- Be sure that the hooks (2 places) are plugged in. Otherwise, water penetration may occur and this causes short circuit or faults.

Checking for the electric source and the voltage range

- Before installation, the power source must be checked and necessary wiring work must be completed. To make the proper wiring capacity, use the wire gauges list below for the lead-in from a pole transformer and for the wiring from a switch board of fuse box to the outlet in consideration of the locked rotor current.

IMPORTANT

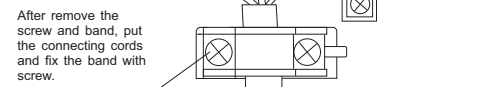
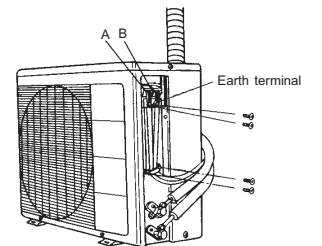
Wire length	Wire gauge
up to 6m	1.6mm (B.S. 14)
up to 10m	2.0mm (B.S. 12)
up to 15m	2.6mm (B.S. 10)
up to 25m	3.2mm (B.S. 8)
up to 42m	14mm ² (B.S. 6)

CAUTION

Note:
• Outdoor supply cords shall not be lighter than polychloroprene sheathed flexible cord, 60245 IEC 57.

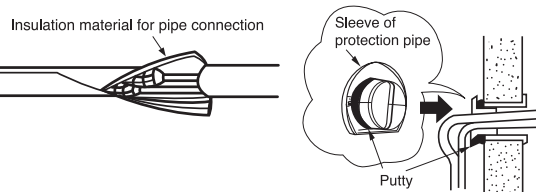
IMPORTANT

Fuse Capacity
10A time delay fuse



1 Insulation And Maintenance Of Pipe Connection

- The connected terminals should be completely sealed with heat insulator and then tied up with rubber strap.
- Please tie the pipe and power line together with vinyl tape as shown in the figure showing the installation of indoor and outdoor units. Then fix their position with holders.
- To enhance the heat insulation and to prevent water condensation, please cover the outdoor part of the drain hose and pipe with insulation pipe.
- Completely seal any gap with putty.



3 Power Source And Operation Test

Power Source

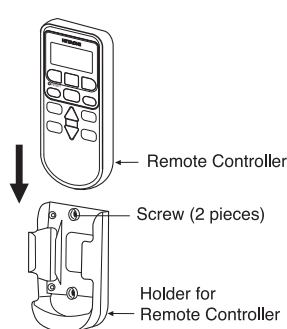
CAUTION

- Please use a new socket. Accident may occur due to the use of old socket because of poor contact.
- Please plug in and then remove the plug for 2 - 3 times. This is to ensure that the plug is completely plugged into the socket.
- Keep additional length for the power cord and do not render the plug under external force as this may cause poor contact.
- Do not fix the power cord with U-shape nail.

2 Installation Of Remote Controller

- The remote controller can be placed in its holder which is fixed on wall or beam.
- To operate the remote controller at its holder, please ensure that the unit can receive signal transmitted from the controller at the place where the holder is to be fixed. The unit will beep when signal is received from the remote controller. The signal transmission is weakened by the fluorescent light. Therefore, during the installation of the remote control holder, please switch on the light, even during day time, to determine the mounting location of the holder.

The controller should be insert from top into bottom side of the holder as shown in figure below.

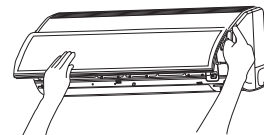


Operation Test

- Please ensure that the air conditioner is in normal operating condition during the operation test.
- Explain to your customer the proper operation procedures as described in the user's manual.

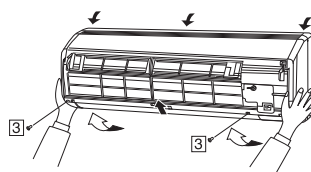
How to Remove The Front Cover

- Remove the front panel.
 - Please remove and attach the front panel by both hands.



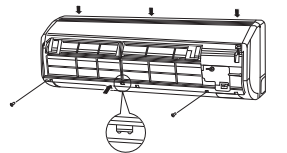
- After opening the front panel by both hands.
 - Undo the right arm while pushing it inside.
 - Slide the front panel to right as shown in figure. Then remove while pulling it to front.

- Remove the filters.
- After removing two screws, pull the center of the front cover towards you and release the claws.
- Pull the side faces (lower sections) of the front cover towards you as shown in the figure and remove the cover.



How to Attach the Front Cover

- Check that the drain pan is securely attached.
- After installing the front cover onto the unit, hook three claws at upper side of the cover securely. Then, push the center of the front cover to lock the claws.
- Tighten the two screws.



- Install the filter.
- Slide the shafts of the right and left arms on the washable panel along the steps to insert the shafts into the holes till they stop. After checking that the shafts are securely inserted, close the panel.

