

# FOR SERVICE PERSONNEL ONLY

**HITACHI**  
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## SPLIT UNIT AIR CONDITIONER INSTALLATION MANUAL

**Indoor Unit**      **Outdoor Unit**  
**RAS-X18CX**      **RAC-X18CX**

- Carefully read through the procedures of proper installation before starting installation work.
- The sales agent should inform customers regarding the correct operation of installation.

### Tools Needed For Installation Work

- $\oplus$   $\ominus$  Screwdriver
- Measuring Tape
- Knife
- Saw
- $\varnothing$  65mm Power Drill
- Hexagonal Wrench
- Key ( $\varnothing$  4mm)
- Wrench (14, 17, 24mm)
- Gas Leakage Detector
- Pipe Cutter
- Putty
- Vinyl Tape
- Pliers
- Flare Tool

### SAFETY PRECAUTION

- Read the safety precautions carefully before operating the unit.
- The contents of this section are vital to ensure safety. Please pay special attention to the following sign.

- WARNING** ..... Incorrect methods of installation may cause death or serious injury.
- CAUTION** ..... Improper installation may result in serious consequence.

Be sure that the unit operates in proper condition after installation. Explain to customer the proper way of operating the unit as described in the user's guide.

### WARNING

- Please request your sales agent or qualified technician to install your unit. Water leakage, short circuit or fire may occur if you do the installation work yourself.
- Please observe the instructions stated in the installation manual during the process of installation. Improper installation may cause water leakage, electric shock and fire.
- Make sure that the units are mounted at locations which are able to provide full support to the weight of the units. If not, the units may collapse and impose danger.
- Observe the rules and regulations of the electrical installation and the methods described in the installation manual when dealing with the electrical work. Use power cables approved by the authorities of your country.
- Be sure to use the specified wire for connecting the indoor and outdoor units. Please ensure that the connections are tight after the conductors of the wire are inserted into the terminals. Improper insertion and loose contact may cause over-heating and fire.
- Please use the specified components for installation work. Otherwise, the units may collapse or water leakage, electric shock and fire may occur.
- Be sure to use the specified piping set for R-410A. Otherwise, this may result in broken copper pipes or faults.
- When installing or removing an air conditioner, only specified refrigerant (R410A) shall be allowed, do not allow air or moisture to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture may be caused.
- Be sure to ventilate fully if a refrigerant gas leak while at work. If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
- After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur.
- Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repairs may result in water leakage, electric shock and fire, etc.

### CAUTION

- A circuit breaker or fuse (20A time delay) must be installed. Without a circuit breaker or fuse the danger of electric shock exists. A main switch with a contact gap of more than 3mm has to be installed in the power supply line to the outdoor unit.
- Do not install the unit near a location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.
- Please ensure smooth flow of water when installing the drain hose.
- Piping shall be suitable supported with a maximum spacing of 1m between the supports.

### THE CHOICE OF MOUNTING SITE (Please note the following matters and obtain permission from customer before installation).

#### WARNING

- The unit should be mounted at stable, non-vibratory location which can provide full support to the unit.

#### CAUTION

- No nearby heat source and no obstruction near the air outlet is allowed.
- The clearance distances from top, right and left are specified in figure below.
- The location must be convenient for water drainage and pipe connection with the Outdoor unit.
- To avoid interference from noise please place the unit and its remote controller at least 1m from the radio, television and inverter type fluorescent lamp.
- To avoid any error in signal transmission from the remote controller, please put the controller far away from high-frequency machines and high-power wireless systems.
- The installation height of indoor unit must be 2.3m or more.

#### WARNING

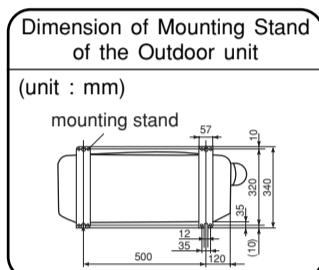
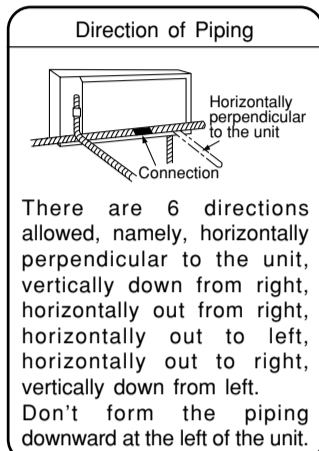
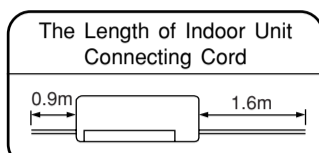
- The Outdoor unit must be mounted at a location which can support heavy weight. Otherwise, noise and vibration will increase.

#### CAUTION

- Do not expose the unit under direct sunshine or rain. Besides, ventilation must be good and clear of obstruction.
- The air blown out of the unit should not point directly to animals or plants.
- The clearances of the unit from top, left, right and front are specified in figure below. At least 3 of the above sides must be open air.
- Be sure that the hot air blown out of the unit and noise do not disturb the neighbourhood.
- Do not install at a location where there is flammable gas, steam, oil and smoke.
- The location must be convenient for water drainage.
- Place the Outdoor unit and its connecting cord at least 1m away from the antenna or signal line of television, radio or telephone. This is to avoid noise interference.

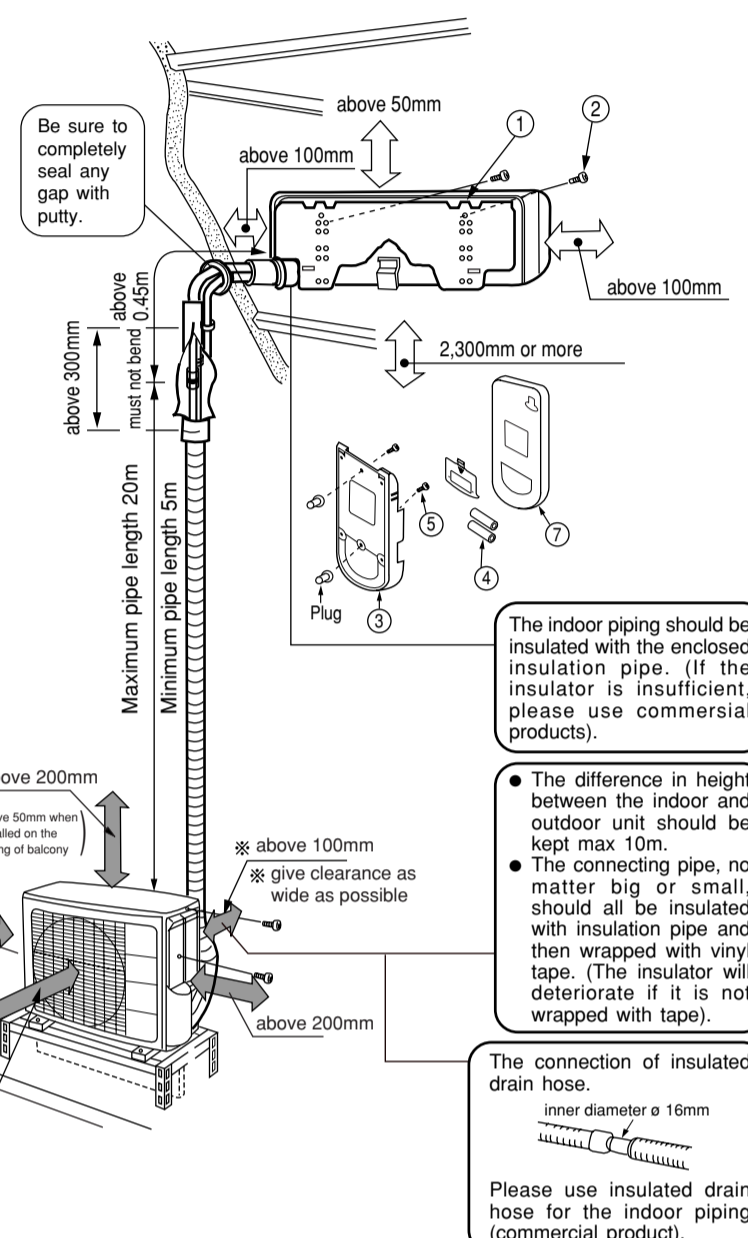
### Names of Indoor Components

No.	Item	Qty
①	Hanger	1
②	Screw for Hanger (4.1 x 32)	6
③	Holder for Remote Controller	1
④	AAA Size Battery	2
⑤	Screw for holder of Remote Controller (3.1 x 16)	2
⑥	Insulation pipe	1
⑦	Remote Controller	1
⑧	Purifying Filter	2



### Figure showing the Installation of Indoor and Outdoor Unit.

**CAUTION**  
This unit is charge less up to 20m pipe length.



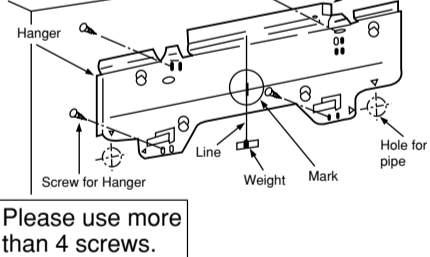
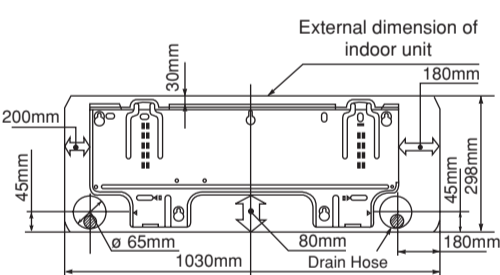
## 1 Installation of Hanger, Wall Penetration and Installation of Protection Pipe

### CAUTION

- The draining of the water container inside the indoor unit can be done from the left. Therefore the hanger must be fixed horizontally or slightly tilted towards the side of drain hose. Otherwise, condensed water may overflow the water container.

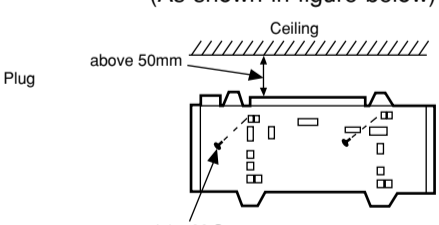
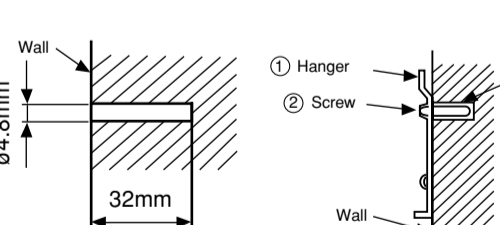
### Direct Mounting On The Wall

- Please use hidden beams in the wall to hold the hanger.

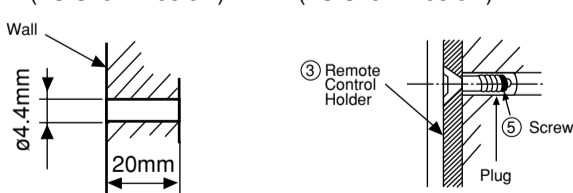


### Procedures of Installation and Precautions

1. Drill holes on wall. (As shown below)
2. Push plug into the holes. (As shown below)
3. Fix the hanger on wall with 4.1 x 32 screw (As shown in figure below)

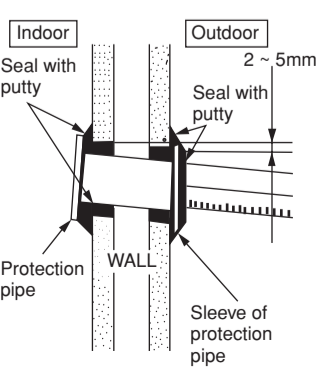


- Procedures to fix the holder of remote control.
1. Drill holes on wall. (As shown below)
  2. Push plug into the holes. (As shown below)



### Wall Penetration and Installation of Protection Pipe

- Drill a  $\varnothing$  65mm hole on wall which is slightly tilted towards the outdoor side. Drill the wall at a small angle.
- Cut the protection pipe according to the wall thickness.
- Empty gap in the sleeve of protection pipe should be completely sealed with putty to avoid dripping of rain water into the room.



**WARNING**  
Be sure that the wire is not in contact with any metal in the wall. Please use the protection pipe as wire passing through the hollow part of the wall so as to prevent the possibility of damaged by mouse. Unless it seals completely, any air with high humidity flows from outdoor and any dew may drop.

## 2 Installation of the Indoor Unit

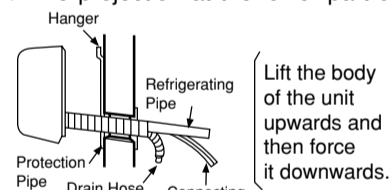
### VERTICALLY DOWNWARD PIPING

#### Preparation

- Connect connecting cord.
- Pull out the pipe, connecting cord and drain hose.

#### Installation

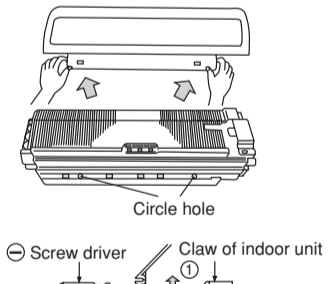
- The upper part of the Indoor unit is hanged on the hanger.
- The projection at the lower part of the Indoor unit is hooked onto the hanger.



**CAUTION**  
Please pull the lower part of the Indoor unit outwards to check if the unit is hooked onto the hanger. Improper installation may cause vibration and noise.

### HOW TO REMOVE INDOOR UNIT FROM HANGER

- Pull down PULL section on the bottom of indoor unit and pull it towards you, then claws are released from hanger. (Indicated by 2 arrows in the drawing on the right.)
- When bottom face of indoor unit cannot be pulled due to obstacles, etc. Remove front cover, insert screw driver into circle hole, pull claws down and pull indoor unit towards you.
- Please check how to remove and attach front cover in this instruction manual.

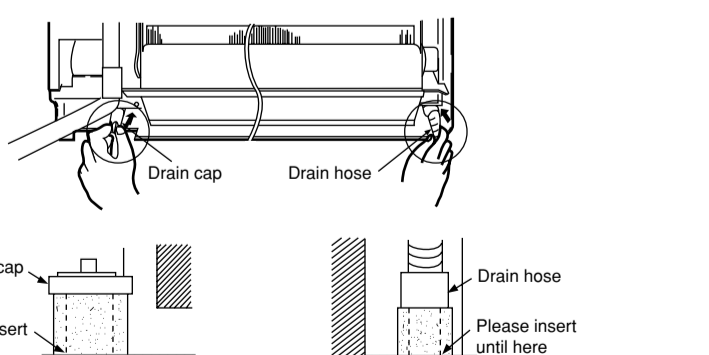


### HORIZONTAL PIPING

#### Preparation

#### Change of Drain Hose and Installation Procedures.

- Exchange the location of drain hose and drain cap during horizontal piping as shown in figure below. Be sure to plug in the drain hose until the insulating material folds upon itself.
- Please use pliers to pull out the drain cap. (This is an easier way to remove the drain cap.)



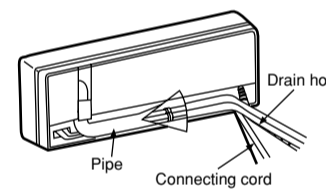
**CAUTION** Condensed water may leak out if not inserted properly.

### HORIZONTAL & DOWNWARD PIPING - MAKING OPENINGS

- During horizontal or downward piping, use a knife to cut openings as shown in figure. Then smoothen the edges of openings with a file.
- Turn the piping while holding down the lower portion of pipe-support by hand.

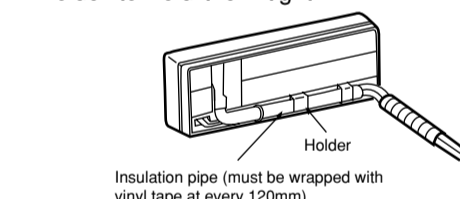
## INSTALLATION OF REFRIGERATING PIPES AFTER CONNECTION

- The refrigerating pipes should be adjusted to fit into the hole on the wall and then ready for further connection.
- The terminals of 2 connected pipes must be covered with insulator used for terminal connection. Then the pipes are wrapped with insulation pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "CONNECTION OF POWER CORD")
- After adjustment, fit the connecting cord and pipes into the space available under the indoor unit. Use holder to hold them tight.



### CAUTION

- The rubber strap used for fixing the insulator should not be tied with great force. Otherwise, this will damage heat insulation and causes water condensation.



- Holder can be attached at the either of 2 places. Please select the easier position.

## THE CONNECTION OF REFRIGERATING PIPE DURING THE INSTALLATION OF INDOOR UNIT

### Preparation To Install Refrigerating Pipes

- The refrigerating pipes and connecting cord transform and are attached.
- The end of the refrigerating pipes are at locations marked with "▽" symbol.

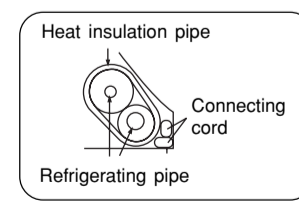
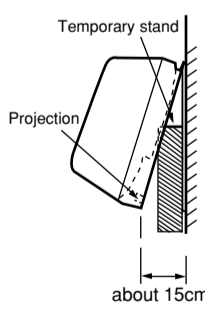
### CAUTION

- Please fix in the plastic core after flaring to avoid plastic chips entering the pipes.



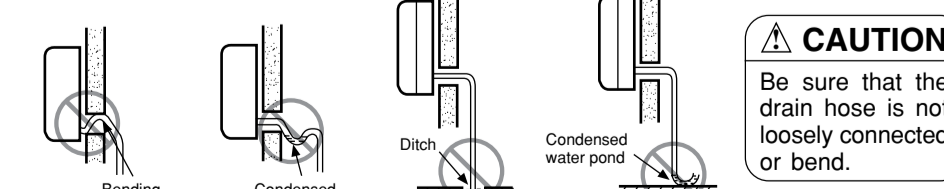
### Installation

- Hang the Indoor unit onto the hanger. Use the temporary stand at the back of the Indoor unit to push its lower part 15cm forwards.
- Place the drain hose through the hole on the wall.
- Wrap the refrigerating pipes with insulation pipe after connecting refrigerating pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "Connection of Power Cord")
- After adjustment, the connecting cord and refrigerating pipes are placed into the space available under the Indoor unit.
- The projection of Indoor unit must hook to the hanger.



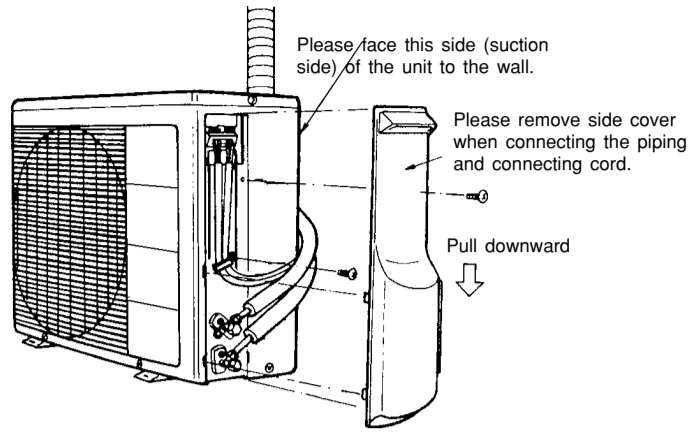
Pull this to the front during the connection of refrigerating pipes to ease task.

## 3 Installation of Drain Hose



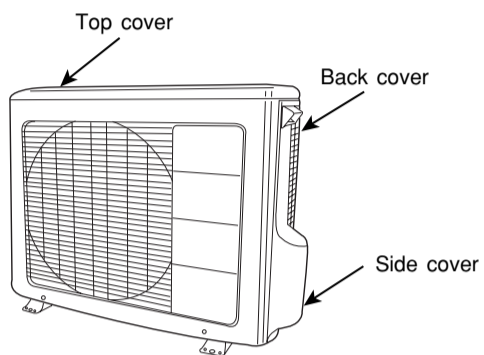
**CAUTION** You are free to choose the side (left or right) for the installation of drain hose. Please ensure the smooth flow of condensed water of the Indoor unit during installation. (Carelessness may result in water leakage.)

- Please mount the outdoor unit on stable ground to prevent vibration and increase of noise level.
- Decide the location for piping after sorting out the different types of pipe available.
- Open the side plate by unscrewing the screws as shown below.



**CAUTION**

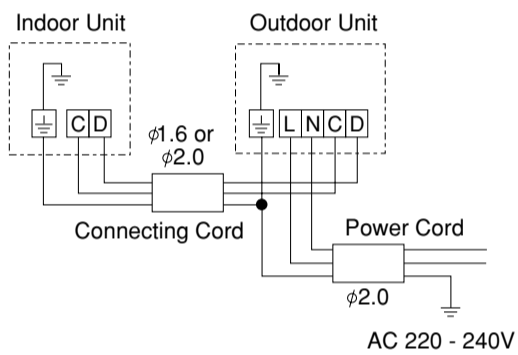
- Please make sure to remove all spacers inside the unit.
- Open the Top, Back and Side cover of the unit.
  - Pull out the spacers inside.
- (Spacers are only for transportation purpose).  
If not remove, vibration and noise will occur.



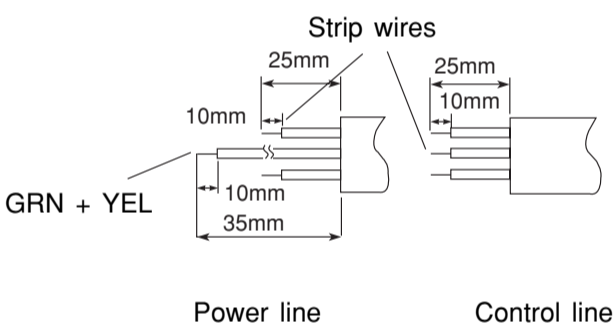
**WARNING** • THIS APPLIANCE MUST BE EARTHED.

**Procedures of Wiring**

Power is supplied from Outdoor Unit



Outdoor Unit



**WARNING**

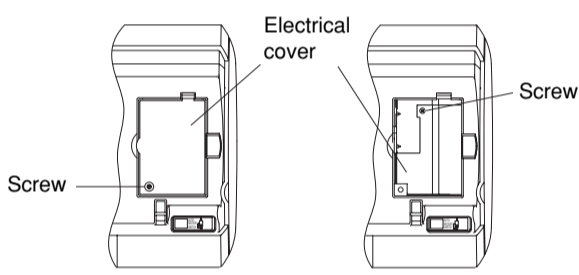
- The naked part of the wire core should be 10 mm and fix it to the terminal tightly. Then try to pull the individual wire to check if the contact is tight. Improper insertion may burn the terminal.
- Be sure to use only power cables approved from the authorities in your country. For example in Germany: Cable type: NYM 3x1.5mm<sup>2</sup>, (fuse = 20A time delay)
- Please refer to the installation manual for wire connection to the terminals of the units. The cabling must meet the standards of electrical installation.
- There is a AC voltage of 220~240V between the L and N terminals. Therefore, before servicing, be sure to remove the plug from the AC outlet or switch off the main switch.
- Do not make any connection in the middle of the connecting cable. It may cause the wire overheating, emit smoke and fire.

**Wiring Of The Indoor Unit**

- For wire connection of the Indoor unit, you need to remove front cover and electrical cover.
- Method to remove front panel  
• Refer to "FINAL STAGE OF INSTALLATION - How to Remove The Front Cover".

**Method to remove electrical cover**

- Remove the screw and electrical cover.
- Insert the connecting cord (C, D) from the bottom of unit.
- Fixed the wire to terminal wires firmly as shown in figure at right side.

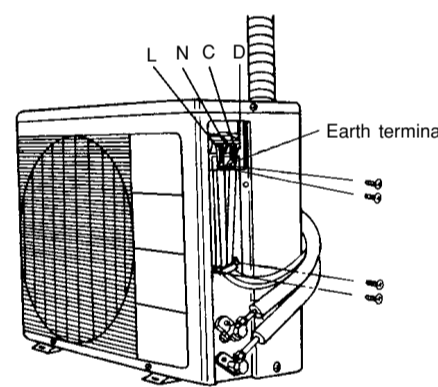
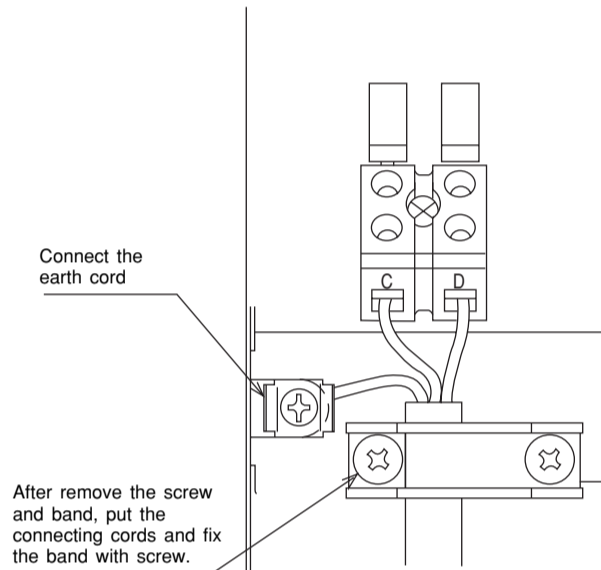


**Wiring of The Outdoor Unit**

- Please remove the side cover for wire connection.

**WARNING**

- If you cannot attach the side cover due to the connecting cord, press the connecting cord in direction to the front panel to fix it.
- Be sure that the hooks of the side cover is fixed in certainly. Otherwise water leakage may occur and this causes short circuit or faults.
- The connecting cord should not touch to service valve and pipes. (It becomes high temperature in heating operation.)



**Checking for the electric source and the voltage range**

- Before installation, the power source must be checked and necessary wiring work must be completed. To make the wiring capacity proper, use the wire gauges list below for the lead-in from a pole transformer and for the wiring from a switch board of fuse box to the main switch and outdoor unit in consideration of the locked rotor current.

**IMPORTANT**

Cable length	Wire cross-section
up to 6m	1.5mm <sup>2</sup>
up to 15m	2.5mm <sup>2</sup>
up to 25m	4.0mm <sup>2</sup>

- Investigate the power supply capacity and other electrical conditions at the installation location. Depending on the model of room air conditioner to be installed, request the customer to make arrangements for the necessary electrical work etc. The electrical work includes the wiring work up the outdoor. In localities where electrical conditions are poor, use of a voltage regulation is recommended.

**IMPORTANT**

Fuse Capacity
20A time delay fuse

**Pump Down Method When Reuse Existing Piping (R22 Model) for R410A Model**

- Compressor oil of R22 model is insoluble in compressor oil of R410A model. The mixing of compressor oil may cause damage of compressor.

**Possibility of Mixing**

- Reuse of piping of R22 model is dangerous because of its compressor oil.
- When reuse piping of R22 model, pump down must be carried out properly to ensure compressor oil which is remained inside piping is collected away.

**CAUTION**

Reuse of piping R-22 model only apply if previous model is Hitachi and proper pump down method is used.

**To Reuse Old Piping**

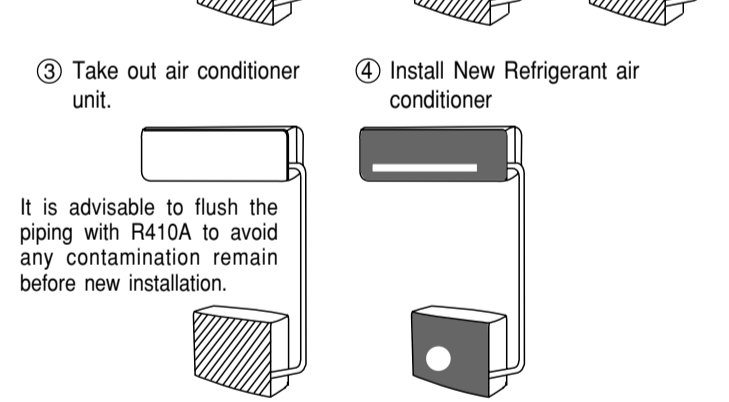
- Piping of R22 model can be reused only when air-conditioner is properly pumped down.
- The purpose of pump down is to collect back the compressor oil (which is mixed with refrigerant and circulating inside refrigeration cycle) properly into the outdoor unit of air conditioner.

**Proper Pump Down Method**

- Operate air conditioner at cooling mode for 10-15 minutes.
- After 10-15 minutes of pre operation, close 2s valve. After 3 minutes, close 4s valve.

**Most Important Process**

Purpose: To make the oil & refrigerant mix together. They are in separated condition when air conditioner is stopped.

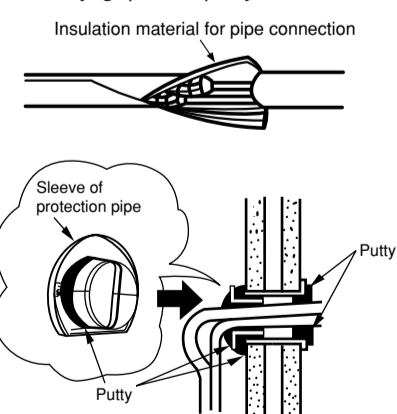


It is advisable to flush the piping with R410A to avoid any contamination remain before new installation.

- Take out air conditioner unit.
- Install New Refrigerant air conditioner

**1 Insulation And Maintenance Of Pipe Connection**

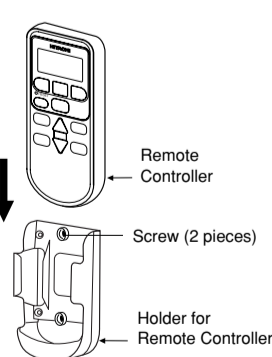
- The connected terminals should be completely sealed with heat insulator and then tied up with rubber strap.
- Please tie the pipe and power line together with vinyl tape as shown in the figure showing the installation of Indoor and Outdoor units. Then fix their position with holders.
- To enhance the heat insulation and to prevent water condensation, please cover the outdoor part of the drain hose and pipe with insulation pipe.
- Completely seal any gap with putty.



**2 Installation Of Remote Controller**

- The remote controller can be placed in its holder which is fixed on wall or beam.
- To operate the remote controller at its holder, please ensure that the unit can receive signal transmitted from the controller at the place where the holder is to be fixed. The unit will beep when signal is received from the remote controller. The signal transmission is weakened by the fluorescent light. Therefore, during the installation of the remote control holder, please switch on the light, even during day time, to determine the mounting location of the holder.

The controller must be hooked onto the hook at the lower part of the holder. Push in the remote controller in the direction as shown in figure below.

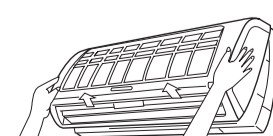
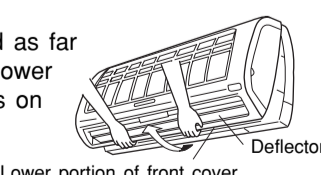
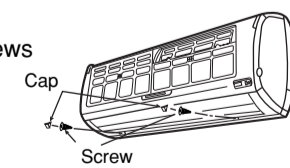
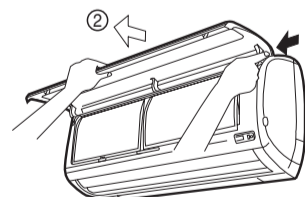


**Operation Test**

- Please ensure that the air conditioner is in normal operating condition during the operation test.
- Explain to your customer the proper operation procedures as described in the user's manual.

**How to Remove The Front Cover**

- Remove the front panel.
  - Please remove and attach the front panel by both hands.
- Remove the filters.
- Remove the caps and screws at the lower portion of the front cover.
- Pull the front cover upward as far as the location where the lower portion of the front cover is on the deflector.
- Remove while pulling the front cover in direction to arrow as shown in figure to hold the both sides of front cover.



**How to Attach the Front Cover**

- After covering the front cover to the unit, certainly hook at the upper portion (three places). Then, check that the drain pan is certainly attached. Push the center of front cover in the direction of arrow.
- Fix the front cover at lower portion by screws and attach the caps.
- Attach the front panel.
  - Certainly insert the left shaft of the front panel to the hole of the front cover. Next insert the right shaft as same as the left.
- Attach the filters which are placed the surface written "FRONT" up.
- After attaching the filters, push the front panel at three arrow portion as shown in figure and close it.

